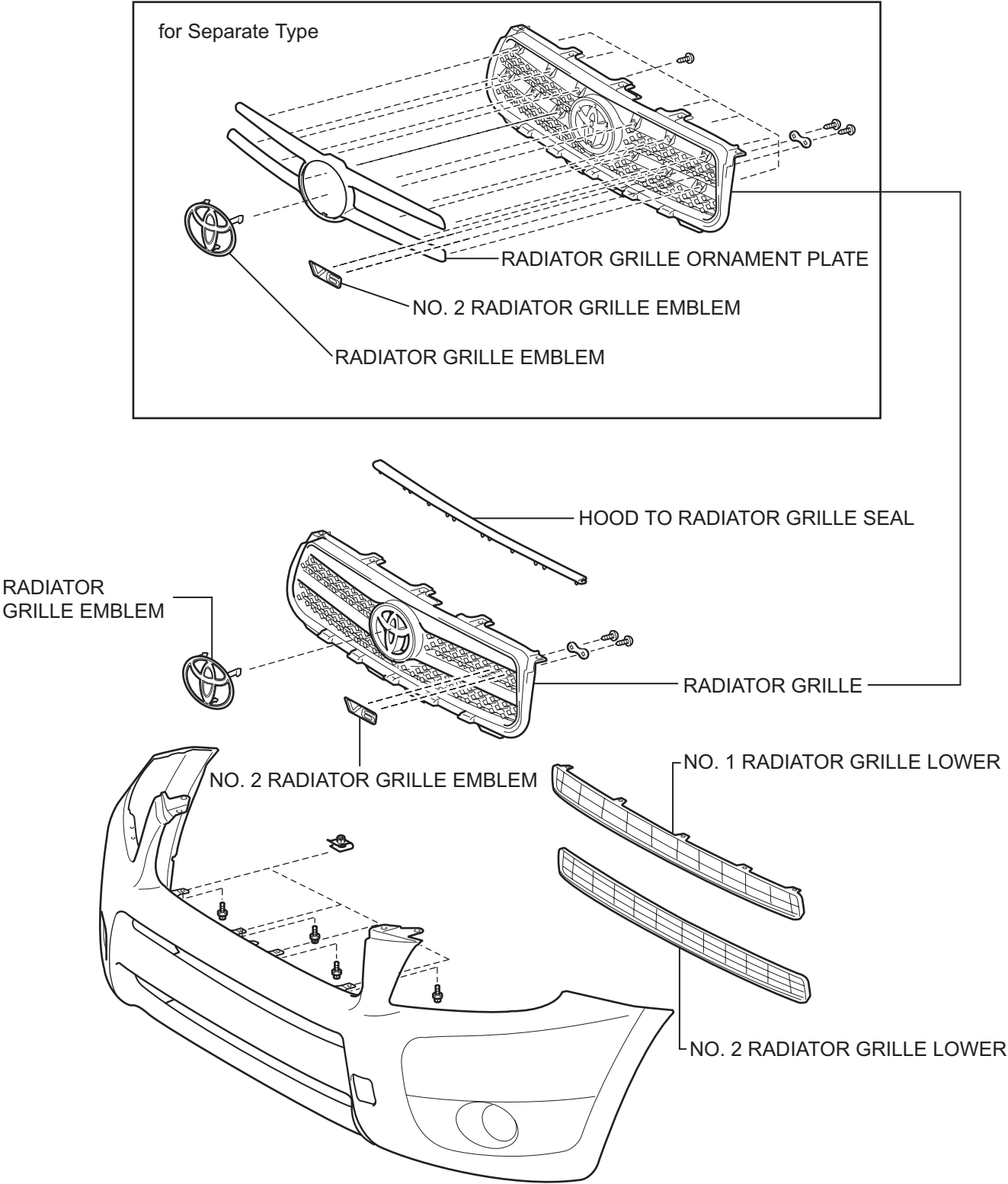


RADIATOR GRILLE (for 2GR-FE)

COMPONENTS

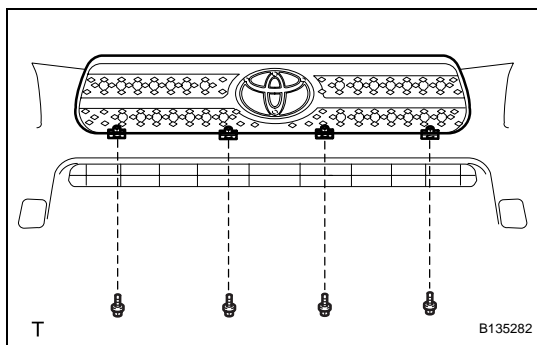
ET



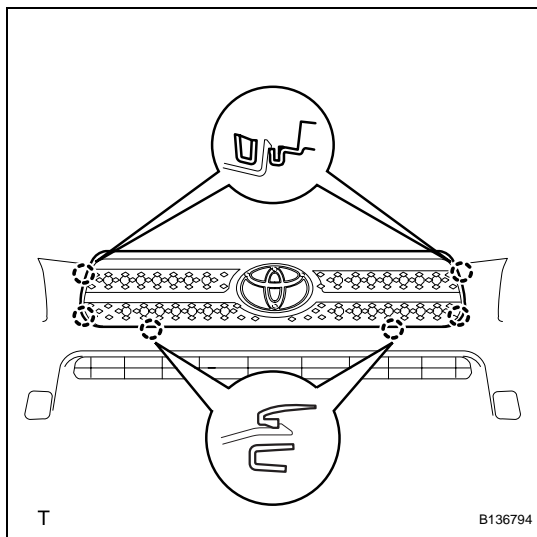
REMOVAL

1. REMOVE RADIATOR GRILLE SUB-ASSEMBLY

(a) Remove the 4 bolts and 4 nuts.

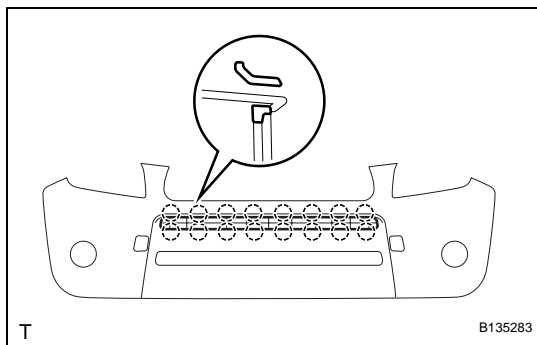


(b) Detach the 6 claws and remove the radiator grille.



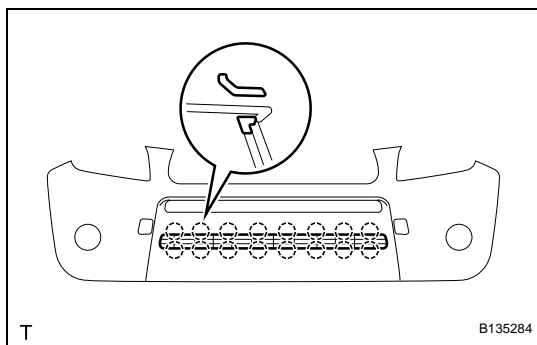
2. REMOVE NO. 1 RADIATOR GRILLE LOWER

(a) Detach the 16 claws and remove the radiator grille.



3. REMOVE NO. 2 RADIATOR GRILLE LOWER

(a) Detach the 16 claws and remove the radiator grille.



DISASSEMBLY

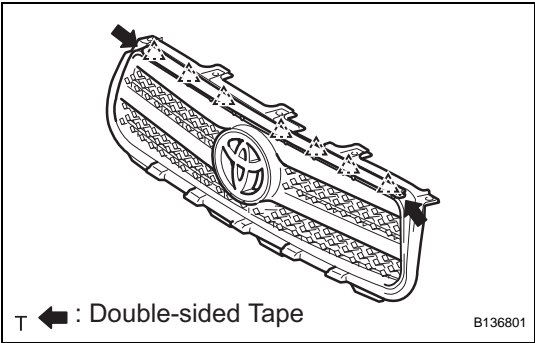
HINT:
When removing the ornament plate and emblem, heat the radiator grille, ornament plate and emblem using a heat light.
Standard heating temperature

Item	Specified Condition
Radiator grille, ornament plate, emblem	20 to 30°C (68 to 86°F)

NOTICE:
Do not heat the radiator grille, ornament plate and emblem excessively.

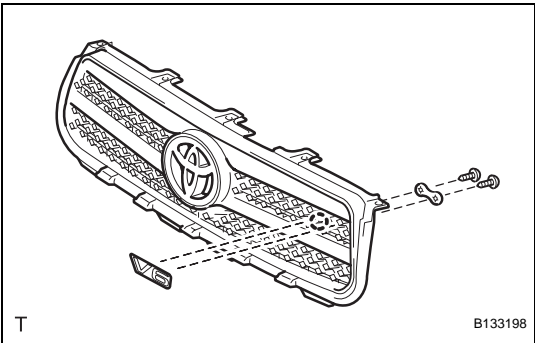
1. REMOVE HOOD TO RADIATOR GRILLE SEAL

- (a) Remove the double-sided tape.
- (b) Detach the 7 clips and remove the hood to radiator grille seal.



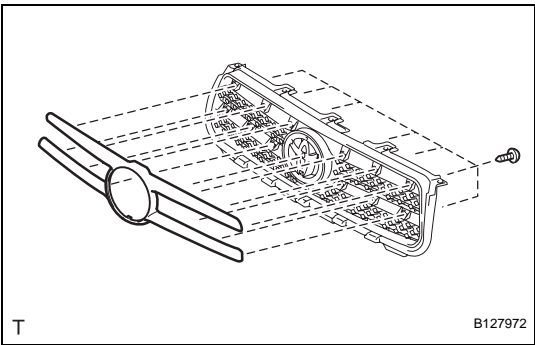
2. REMOVE NO. 2 RADIATOR GRILLE EMBLEM

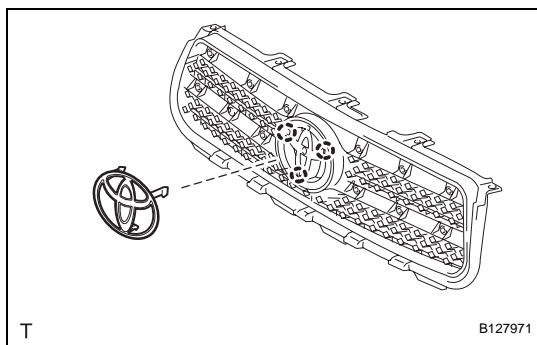
- (a) Remove the 2 screws.
- (b) Detach the claw and remove the emblem.



3. REMOVE RADIATOR GRILLE ORNAMENT PLATE (for Separate Type)

- (a) Remove the 12 screws and ornament plate.



**4. REMOVE RADIATOR GRILLE EMBLEM**

- (a) Using a screwdriver, detach the 3 claws and remove the emblem from the radiator grille.

HINT:

Tape the screwdriver tip before use.

NOTICE:

- If reusing the emblem, take care not to damage the emblem.
- Be careful not to damage the emblem base.

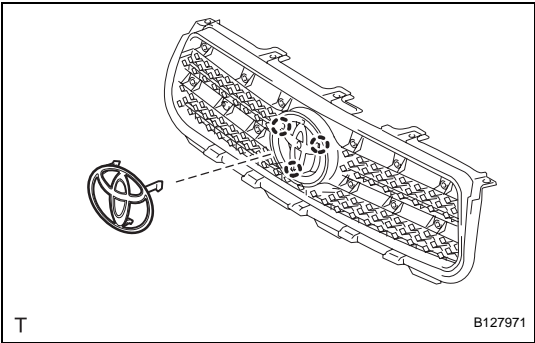
REASSEMBLY

HINT:
When installing the ornament plate and emblem, heat the radiator grille, ornament plate and emblem using a heat light.
Standard heating temperature

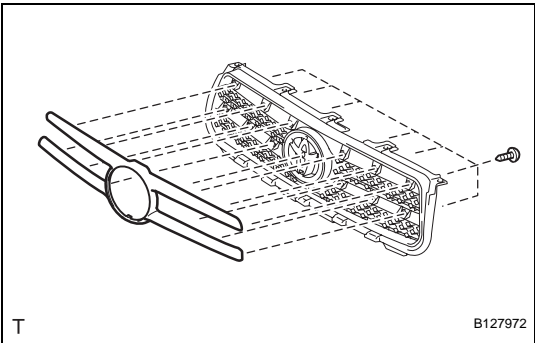
Item	Specified Condition
Radiator grille, Ornament plate, emblem	20 to 30°C (68 to 86°F)

NOTICE:
Do not heat the radiator grille, ornament plate and emblem excessively.

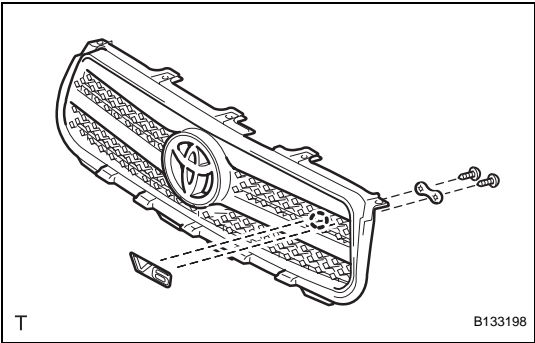
1. **INSTALL RADIATOR GRILLE EMBLEM**
(a) Attach the 3 claws to install the emblem.

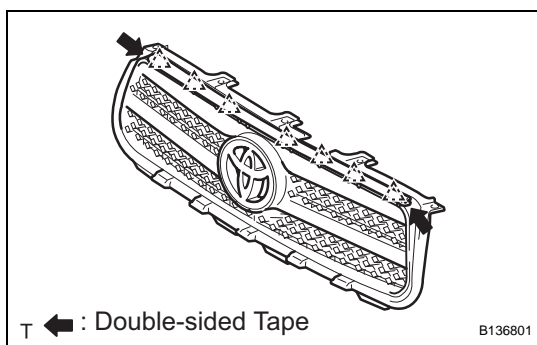


2. **INSTALL RADIATOR GRILLE ORNAMENT PLATE (for Separate Type)**
(a) Install the ornament plate with the 12 screws.



3. **INSTALL NO. 2 RADIATOR GRILLE EMBLEM**
(a) Attach the claw to install the emblem.
(b) Install the 2 screws.

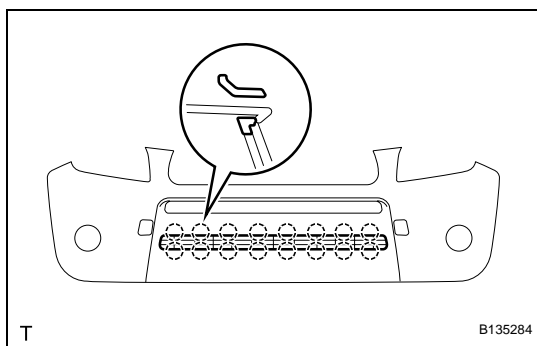


**4. INSTALL HOOD TO RADIATOR GRILLE SEAL**

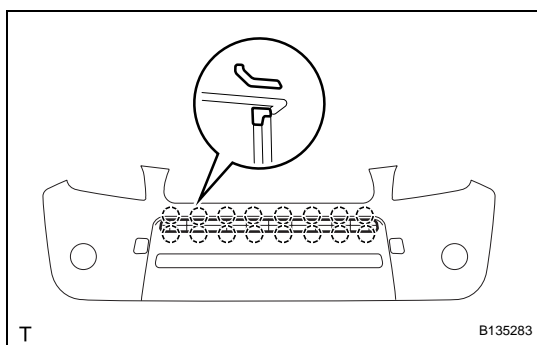
- (a) Install new double-sided tape.
- (b) Attach the 7 clips and install the hood to radiator grille seal.

INSTALLATION**1. INSTALL NO. 2 RADIATOR GRILLE LOWER**

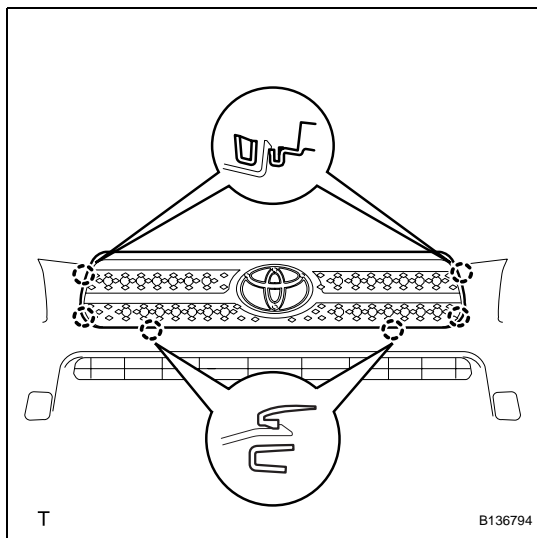
- (a) Install the radiator grille and attach the 16 claws.

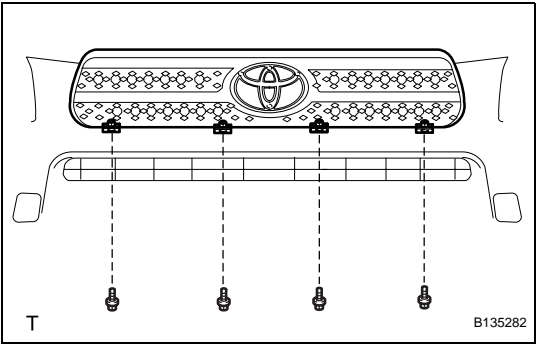
**2. INSTALL NO. 1 RADIATOR GRILLE LOWER**

- (a) Install the radiator grille and attach the 16 claws.

**3. INSTALL RADIATOR GRILLE**

- (a) Install the radiator grille with the 6 claws.





(b) Install the 4 bolts and 4 nuts.